

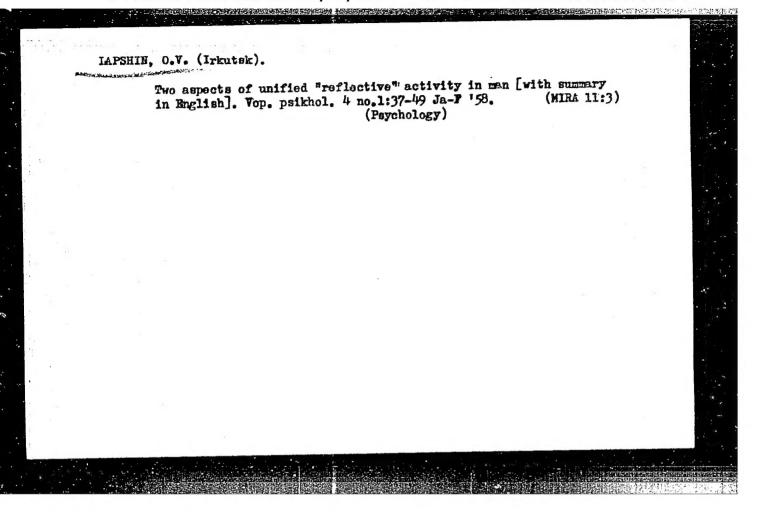
ATAMAIYAN, E.G.; KONSTANTINOV, V.I.; KOMAROV, V.I.; LAPSHIN, N.S.; SIMONOV, A.F.; TOVSTOLES, V.Ya.; ENDINA, S.M.; PONOMARENKO, V.K., prof., red.; KHRUSTALEVA, N.I., red.; GOROKHOVA, S.S., tekhn. red.

[Methodology for solving general electrical engineering problems]Metodika resheniia zadach po obshchei elektrotekhnike. [By] E.G.Atamalian i dr. Pod red. V.K.Ponomarenko. Moskva, Vysshaia shkola, 1962. 167 p. (MIRA 15:12) (Electric engineering)

KAZAKOV, L.I.; LAPSHIN, N.T.

Supplying the national economy with petroleum products on a higher level. Transp. i khran. nefti no.8:37-38 163. (MIRA 17:3)

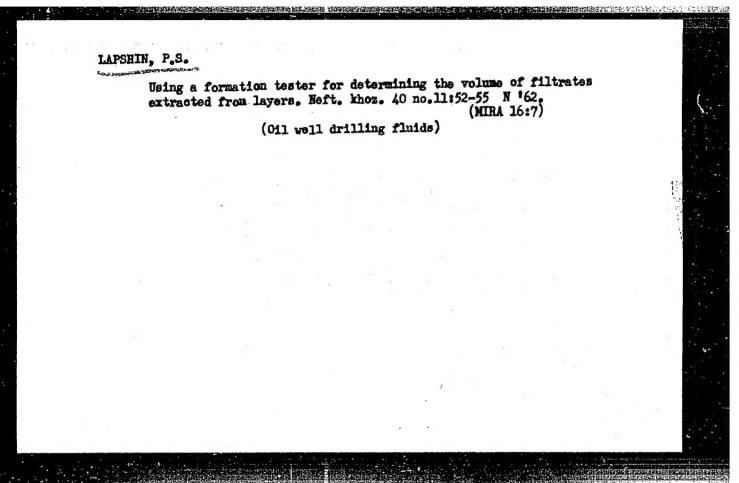
1. Glavnoye upravleniye po transportu i snabzheniyu neft'yu i nefte-produktami RSFSR.



Determining the parameters of a layer by means of stem-drill designed by the Ufa Petroleum Research Institute, Heft. khoz. 38 no.3:44-50 Mr 160. (MIRA 13:7) (Oil sands-Analysis)

LAPSHIN, P. S., Cand. Tech. Sci. (diss) "Determination of Physical Parameters of Seams According to Seam-tests of Ufa Sc. Res. Inst.," Moscow, 1961, 15 pp. (Inst. of Geol. and Fuels Acad. of Sci. USSR, Groznyy Sc. Res. Inst., Ufa Petroleum Sc. Res. Inst.) 200 copies (KL Supp 12-61, 269).

Determination of the parameters of layer from pressure build-up curves constructed with a set of test instruments made by the Ufa Petroleum Scientific Research Institute. Trudy VNII no.25: 166-169 '59. (MIRA 15:4)



NAGUMANOV, M.M.; LAPSHIN, P.S.

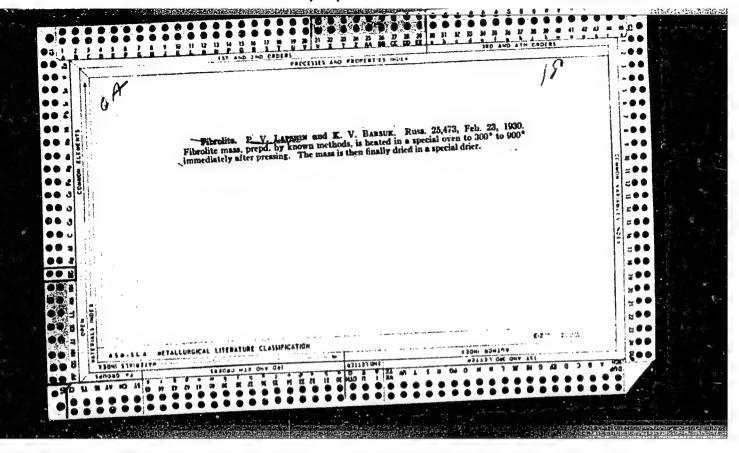
Interpreting the pressure build-up curves in the repeated testing of a bed using the KII-UfNII-104 reservoir tester. Nefteprox. delo no.11:7-12 164. (MIRA 18:3)

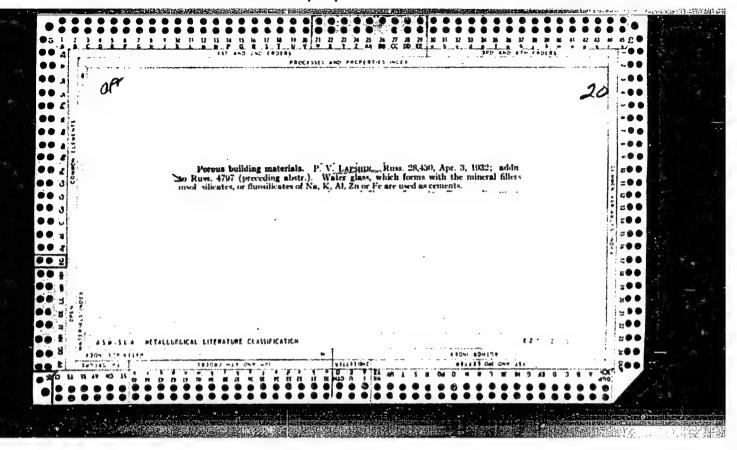
1. Ufimskiy neftyanoy nauchno-issledovateliskiy institut.

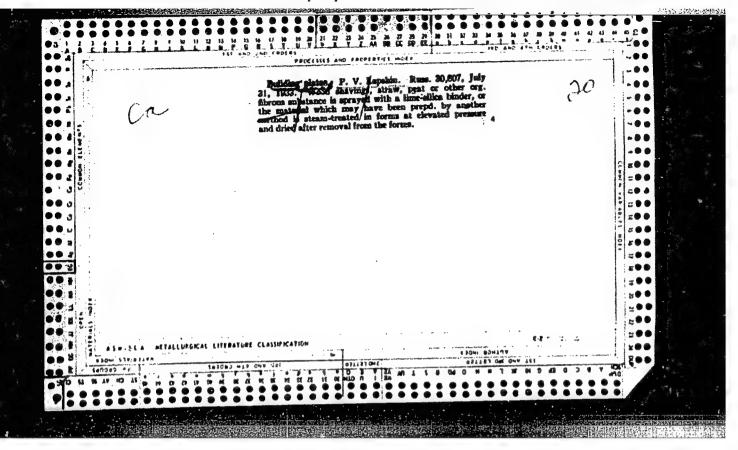
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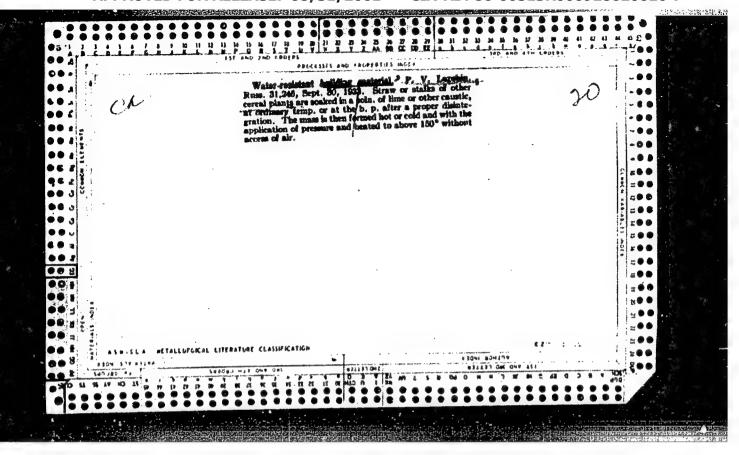
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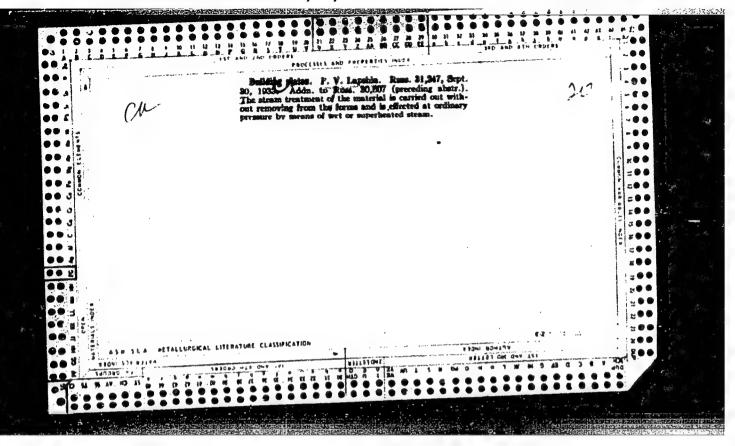
Country Q CATEGORY Farm Animals. Poultry ABS. JOUR. : RZBiol., No. 13, 1958, No. 59631 AUTHOR Lapshin, P. T. INST. Reduced-Space Sitting of Hens in "Solnech-TITLE noye" Sovkhoz ORIG. PUB.: Ptitsevodstvo, 1957, No 11, 24-28 : In the "Solnechnoye" sovkhoz of Moskovskaya Oblast, the extensive use of reduced-space ABSTRACT sitting of laying hens permitted during a three-year period to increase the egg production almost sevenfold and to reduce their cost. In this sovkhoz, in 1953 seven hens were maintained on 1 m? of floor space, and in 1956-1957, 12 hens and over. During seven months of 1957, 5.2 more eggs were obtained from a laying hen than during seven months

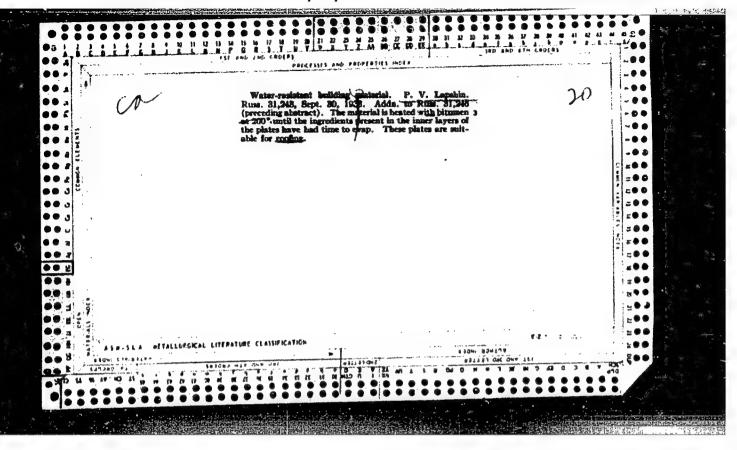


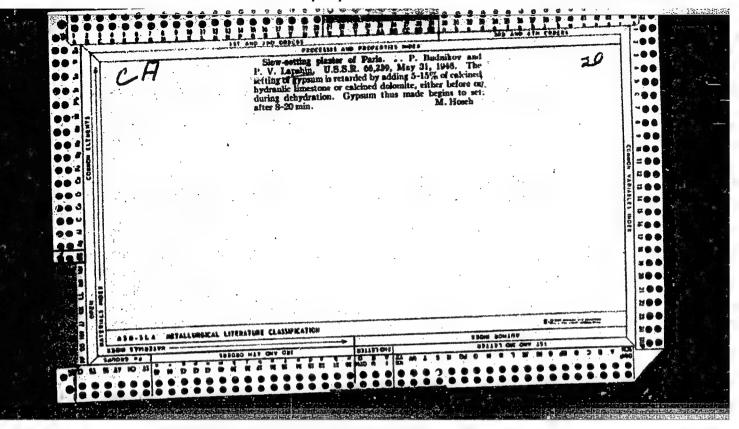


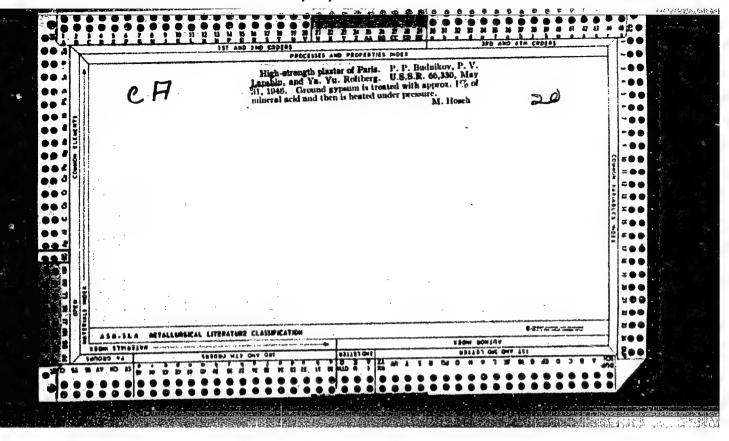










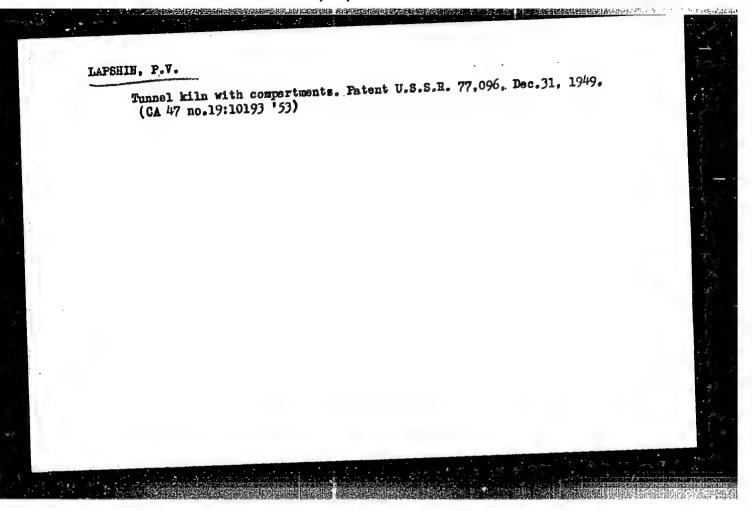


LAPSHIN, P. V.

"Study of Conditions for Obtaining High-Strength Cypsum of Hydrothermal Treatment." Sub 1 Jul 17, Central Sci Res Inst of Industrial Structures (TaNIPS)

Dissertations presented for degrees in science and engineering in Moscow in 1947

SO: Sum No. 157, 18 Apr 55



BURTSEV, V.M.; KAKHANOVICH, T.M.; KUBASSKIY, S.I.; LAPSHIN, P.V.; REYZNER, Yu.B., nauchnyy red.; TYUTYUNIK, M.S., red. izd-va; MOCHALINA, Z.S., tekhn. red.

[Automation of the grinding and calcination of gypsum] Opyt avtomatizatsii pomola i varki gipsa. Moskva, Gosstrolizdat, 1962. 59 p. (MIRA 15:7)

USSR/Form Animals. Small Hornod Cattle

Q-3

Abs Jour : Rof Zhur - Biol., No 11, 1958, No 50034

Author Lepshin S.A.

Inst :

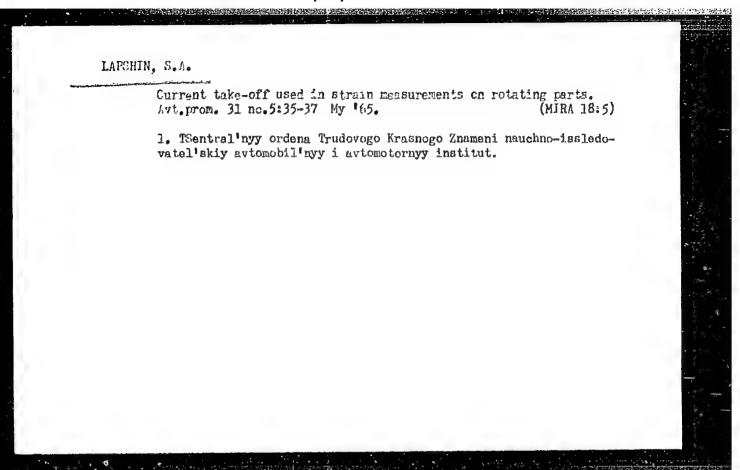
: The Effect of Fooding Vitamin A Upon Milk Yields and Repro-

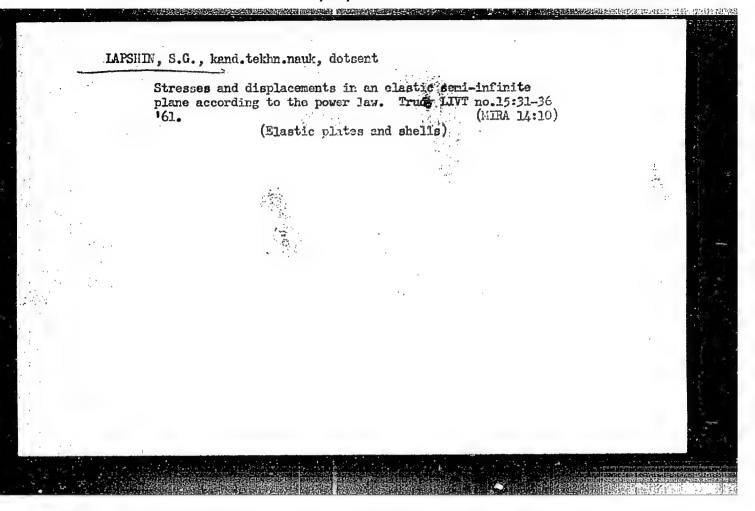
duction of Cows.

Orig Fub : Zhivotnovodstvo, 1957, No 7, 56-60

Abstract: In the first series of tests performed on r ferm, some groups of cows received verious encumts of vitemins with their fedder during the first helf of their lectation period, namely, 380, 670, and 700 mg of caretone (daily, per head). During their interlectation period, the cows received in the second series of tests the following vitemin deseges with their fedder: to the let group (control) 230 mg of caretone was administered; to the second group 110 mg of vitemin A in addition to caretone were given; and the 3rd group received 220 mg of vitemin A only. After calving, the vitemin desage of the let group was 370 mg of caretone,

Card : 1/2





DEVYATOV, B.N.; LAPSHIN, S.V.

Transfer functions and structural diagrams of heat-exchange apparatus as objects of control. Izv.Sib.otd:AN SSSR no.8:11-23 '60.
(MIRA 13:9)

1. Institut avtomatiki i elektrometrii Sibirskogo otdeleniya AN SSSR.

(Heat exchangers) (Automatic control)

LAPSHIN, V.

27-12-21/27

AUTHOR:

Lapshin, V., Chief of the Personnel Section of the Oblast Ad-

ministration, Trop, B., Senior Personnel Inspector

TITLE:

Practice Seminars for Labor Educators (Seminary-prakti-

kumy dlya rukovodyashchikh rabotnikov)

PERIODICAL:

Professional'no - Tekhnicheskoye Obrazovaniye, 1957, # 12,

p 25 (USSR)

ABSTRACT:

The Sverdlovsk Oblast' Administration of Labor Reserves organized seminars of practical training for the directors of educational institutions and for the deputy-directors in charge of the schools' practical training sections. These seminars were conducted in the largest schools of the Oblast'. During the training the participants studied new equipment and the most productive work methods. For instructors training metal workers, the seminar of practical training was held at the Technical School # 5, located within the Uralmashzavod; for instructors of metallurgical schools - at the Technical School # 16, situated within the Novyy Tagil' Metallurgical Plant; for instructors of construction schools - at the Construction School # 69, located at the Sverdpromstroy. In

Card 1/2

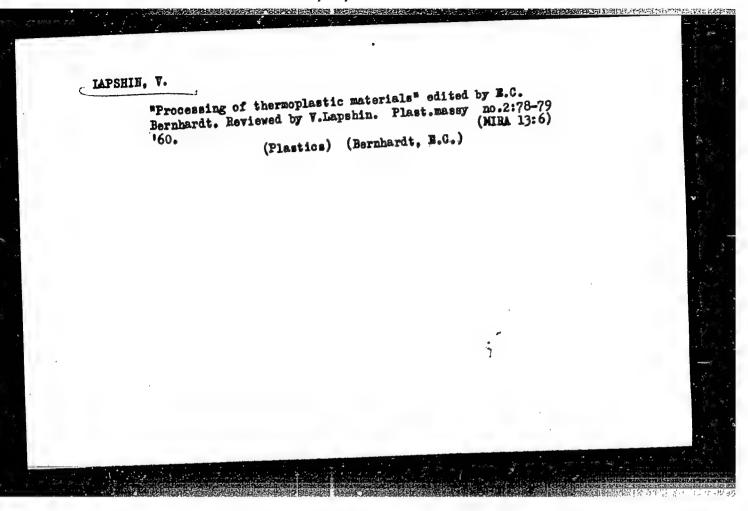
1. DUDNIK, F.; LAPSHIN, V.; Engs.

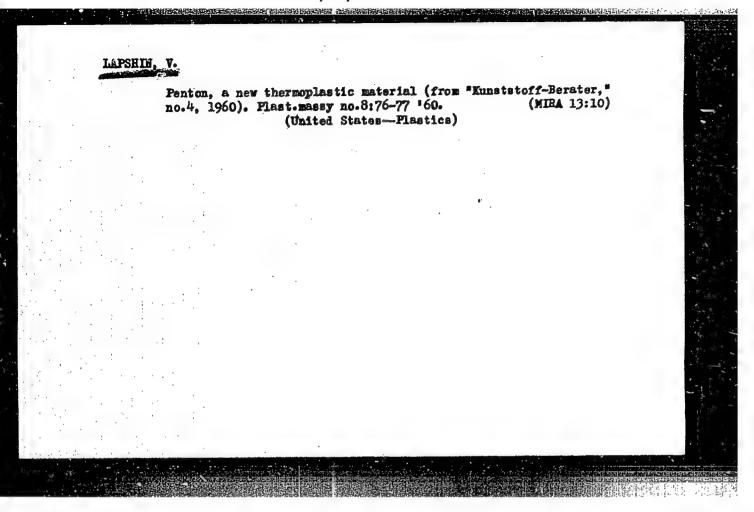
2. USSR. (600)

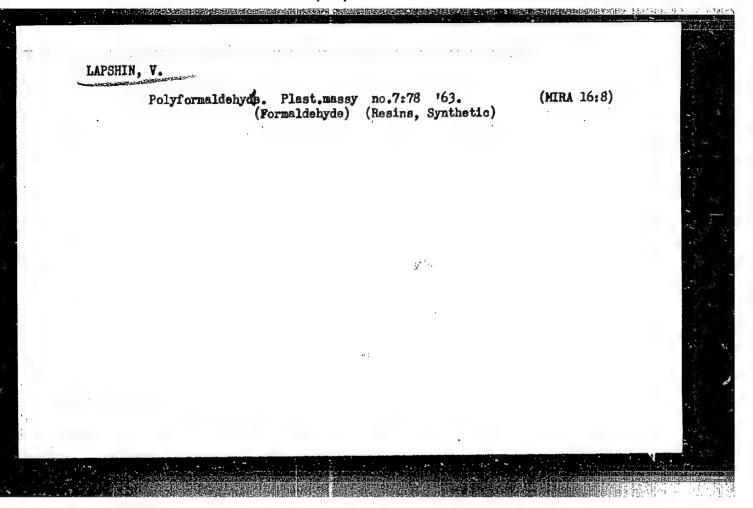
4. Reinforced Concrete Construction

7. Producing reinforced concrete slabs. Biul. stroi. tekh. 10, No. 8, 1953.

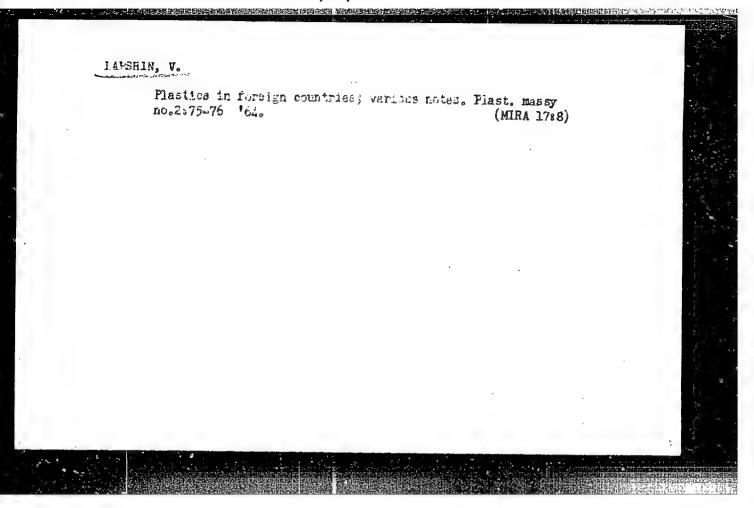
9. Monthly List of Russian Accessions, Library of Congress, April 1953, Uncl.







Revealed potentialities. Prof.-tekh. obr. 20 no.12:12 D '63. (MIRA 17:1) 1. Nachal'nik otdela planirovaniya, podgotovki, raspredeleniya i ucheta kvalifitsirovannykh rabochikh Sverdlovskogo oblastnogo upravleniya professional'no-tekhnicheskogo obrazovaniya.



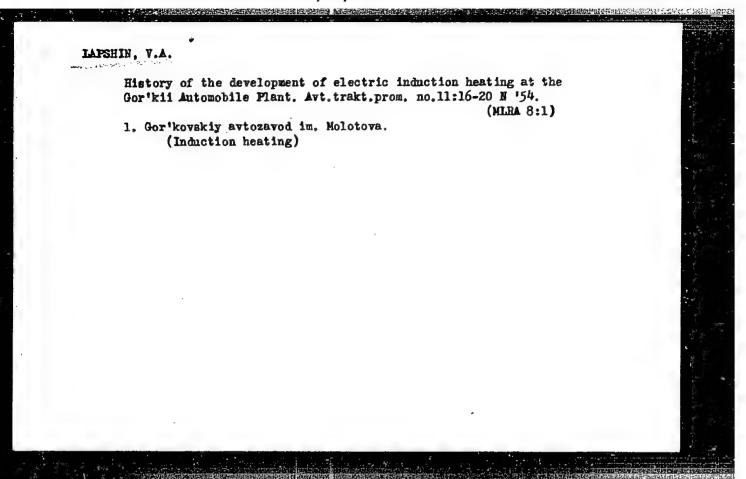
LAPSHIN. V. A.

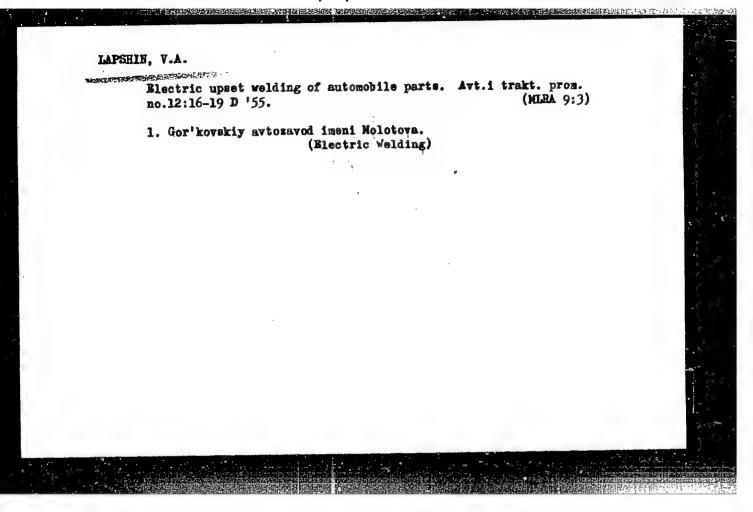
Primenenie kontaktnogo elektronagreva dlia kovki shtampovki i gibki. (Vestn. Mash., 1948, no. 11, p. 25-29)

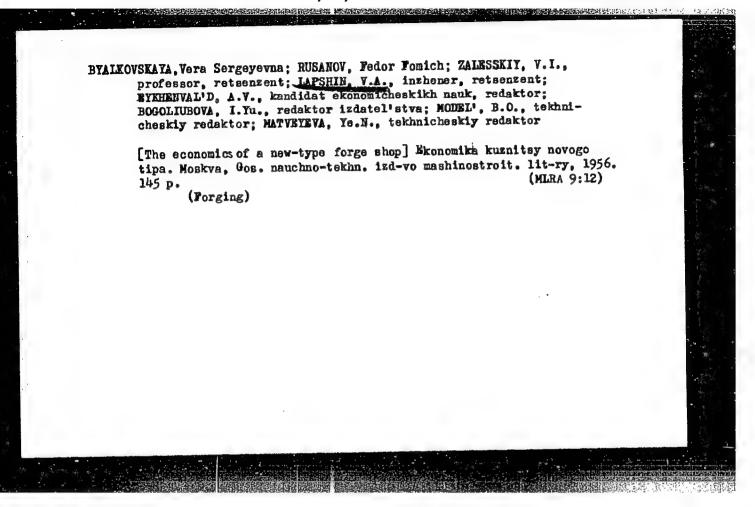
(Using electric contact heating for forging, stamping and bending.)

DLC: TN4.V4

SO: Manufacturing and Mechanical Engineering in the Soviet Union, Library of Congress, 1953.







DVCRKOVSKIY, B.B.; LAPSHIB, V.I., redaktor; STUDERSTSKAYA, V.A., tekhnicheskiy redaktor

[Operation of train radio sets] Ekspluatatsiia poezdnykh radiopunktov.

Noskva, Gos. transportnee shelesnodorozhnee izd-vo, 1951. 74 p.

(Zadiroads—Communication systems)

(Radio—Installation on trains)

(Radio—Installation on trains)

S/169/63/000/002/029/127 D263/D307

AUTHORS:

Lapshin, V. I., Peremitin, B. V. and Smirnov, A. S.

TITLE:

Study of the possibility of rapid measurement of plutonium concentration in air with the aid of inertial precipitator (impactor)

PERIODICAL:

Referativnyy zhurnal, Geofizika, no. 2, 1963, 19-20, abstract 2B138 (Sb. rabot po nekotorym vopr. dozimetril i radiometril ionizir. izlucheniy. Vyp. 2, M., Gosatomizdat, 1961, 177-186)

TEXT: It is suggested that a ring inertial precipitator (impactor) should be used to collect the plutonium aerosol, together with a scintillation of counter. The ring gap is 1.7 mm, and the volume flow rate of air is 550 - 700 l/min. Operation of the impactor is based on the fact that sizes of the natural a-active aerosols are considerably below those of the industrial plutonium aerosol. Special parallel experiments with the impactor and filtration through of the industrial plutonium aerosol.

Card -1/2

Study of the possibility	S/169/63/000/002/029/127 D263/D307
of the plutonium aerosol is 70%. 45 min) of low Pu concentrations latics of the impactor, the authorion of the impactor with the dinethod, or with a simple single-of liagram of such combined instruments.	ols (decay products of Rn and Tn) ne impactor. Deposition efficiency To ensure rapid measurement (30 - in the air, with these character- ors suggest the use of a combina- radiation energy discrimination thannel d-spectrometer. The basic ent is given. Abstracter's note:
Complete translation.	2

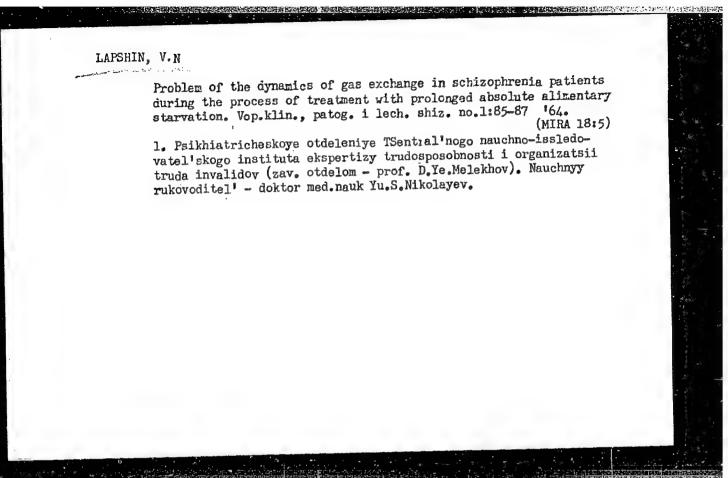
BOURCE CODE: UR/0413/66/000/023/0059/0059 (AN) ACC NR AP7002568 INVENTOR: Ragimov, F.Ya.; Lapshin, V.I.; Koloshnikov, V.G. ORG: none Instrument for measuring plasma density. Class 21, No. TITLE: 189100 [announced by Physics Institute im P.N. Lebedev (Fizicheskiy institut)] SOURCE: Izobreteniya, promyshlennyye obraztsy, tovarnyye znaki, no. 23, 1966, 59 TOPIC TAGS: plasma density, plasma measurement, light interferometer ABSTRACT An Author Certificate has been issued for an instrument for measuring plasma density. The proposed instrument contains a monochromatic light source, a Fabry and Perot interferometer with one of its mirrors fixed, and a device for recording the light passing through the interferometer. 'To increase accuracy and to extend the range of the device, the plasma

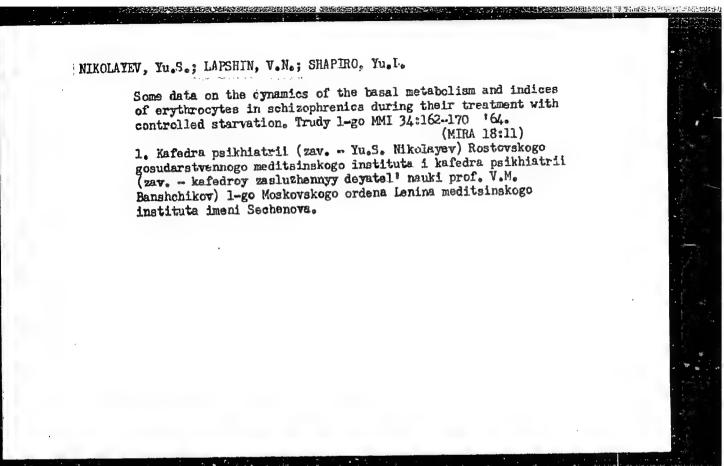
container overlaps half of the light flux of the interferometer, and the light-recording device has two photodetectors connected in a differentiating circuit for measuring the light flux which passes through the plasma, as

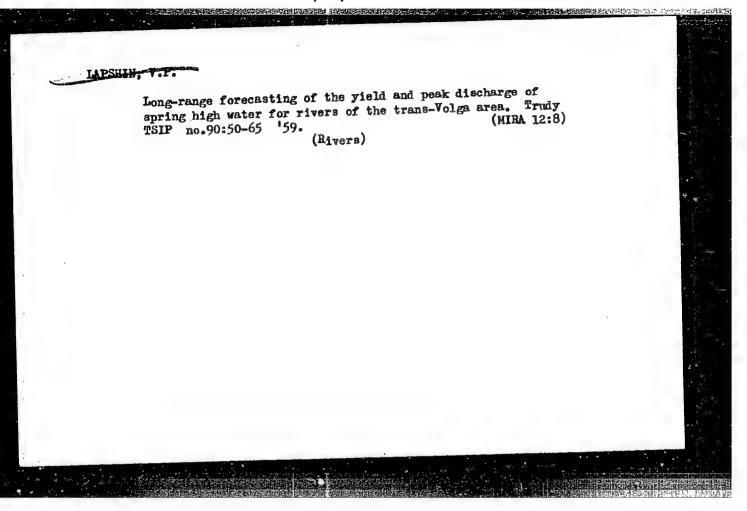
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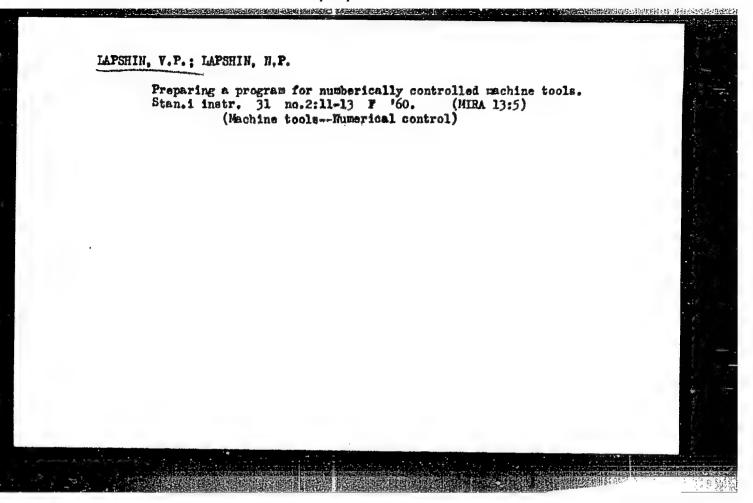
well as the one unperturbed by the plasma.

Cord 1/1 UDC: 533.9.082.5









S/122/60/000/010/010/015 A161/A030

AUTHORS:

- T. T.Y

Lapshin, V.P., Candidate of Technical Sciences; Lapshin, N.P., Engineer

TITLE:

Considering the Technological Factors in Preparing Programs

for Milling Machines with Digital Program Control

Vestnik mashinostroyeniya, 1960, No.10, pp.56-60

Preparation of programs for "411y" (ChPU) (digital program control) milling machines is discussed in an effort to reduce the large volu-PERIODICAL: me of calculations required. It is recommended to split the entire information into two groups - 1) information contained in the program in an explicit form (shape of part, accuracy, finish, allowance distribution, etc.), and 2) inexplicit information requiring a separate channel, through the setting chart (tool shape, type of attachement, basing method, etc.). Equations are suggested for the calculation of feed for a case of the end mill and a part shape shown so as to obtain the required surface finish; the trajectory of inclined disc mill with rounded tooth, and of the same mill without incline.

Card 1/2

S/122/60/000/010/010/015 A161/A030

Considering the Technological Factors in Preparing Programs for Milling Machines with Digital Program Control

The elimination of errors through mill radius change due to wear in operation is recommended to a certain degree by taking into account the wear; variations in blank metal hardness (affecting time of mutual displacement of mill and part) may be compensated by changing the velocity of magnetic tape (in case program on magnetic tape). The information to be entered on the machine setting chart is listed. It is recommended to include a sketch of the blank and of the part, and several sketches in case of several transfers. There are 2 figures.

Card 2/2

PROSTAKOV, Anatoliy Leonidovich; LAPSHIN, V.P., kand. voenno-morsk. nauk, retsenzent; STASHKEVICH, A.P., otv.red.; LESKOVA, L.R., red.

[Underwater acoustics in foreign navies; according to materials of the foreign press] Gidroakustika v inostrannykh flotakh; po materialam zarubezhnoi pechati. Lenningrad, Sudostroenie, 1964. 154 p. (MIRA 17:4)

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BOOK EXPLOITATION

UR/ 519.2:355/359 23

YEmel'yanov, Leonid Antonovich (Doctor of Military and Naval Sciences); Abchuk.

Vladimir Avraamovich (Candidate of Military and Naval Sciences); Lapshin,

Vitaliy Petrovich (Candidate of Military and Naval Sciences); Suzdal', Vitaliy

Grigor yevich (Candidate of Military and Naval Sciences)

Theory of search in military operations (Teoriya poisks v voyennom dels), Moscow, Voyenizdat M-va obor, SSSR, 1964, 207 p. illus., biblio. 2,500 copies printed.

TOPIC TAGS: military operation, tactical warfare, escape tactic, survival tactic

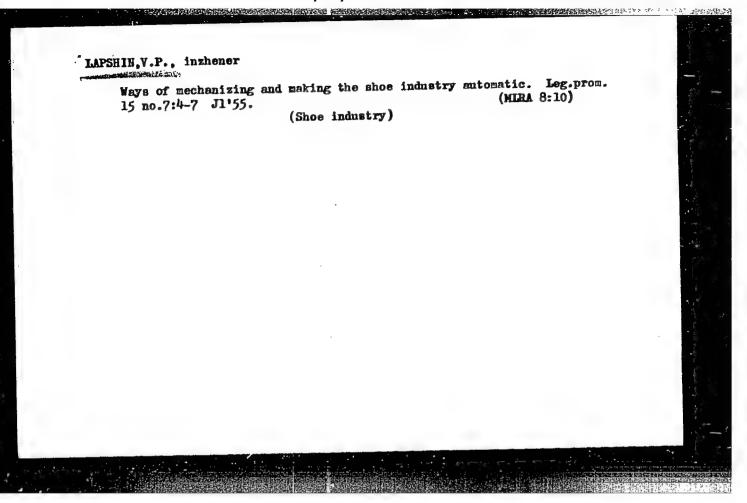
PURPOSE AND COVERAGE: Searching for the enemy is one of the most important aspects of combat operations. The theory of search sets forth methods of scientific analysis which relate to problems of meeting and detecting moving objects (ships, airplanes, tanks, etc.). The author shows how it is possible to get practical recommendations for the best plan of operation under various conditions of search and evasion by using the foundations of the theory of search.

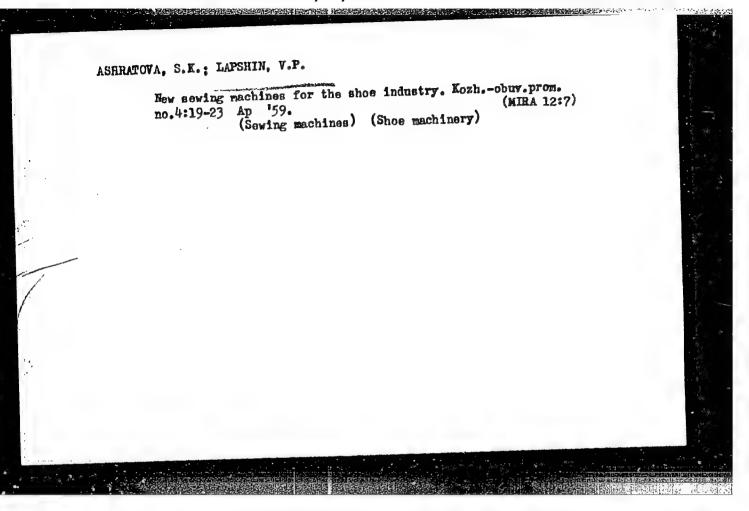
"APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R000928620016-7 DAVY OILLCETS and Card 1/3 64012-65 AM5012947 in military institutes. It can also be used by specialists in civil aviation, the merchant marine and commercial fishing fleets who are concerned with the search of any moving or stationary object. TABLE OF CONTENTS (abridged): Foreword - 3 Ch. I. General principles of the theory of search - 11 Ch. II. Possibilities for the appearance of the object searched in the detection zone - 23 Ch. III. Laws of target detection deduced by means of observation - 76 Ch. IV. Theoretical bases for methods of search -- 120 Ch. V. Selecting the most favorable plan of operations for the search of objects under various conditions - 152 Conclusion - 194 Supplement. Tables of the probability density of the detected target's movement based on the definite range in dependence upon 5.9 and m = 197Bibliography - 206 SUB CODE: MS

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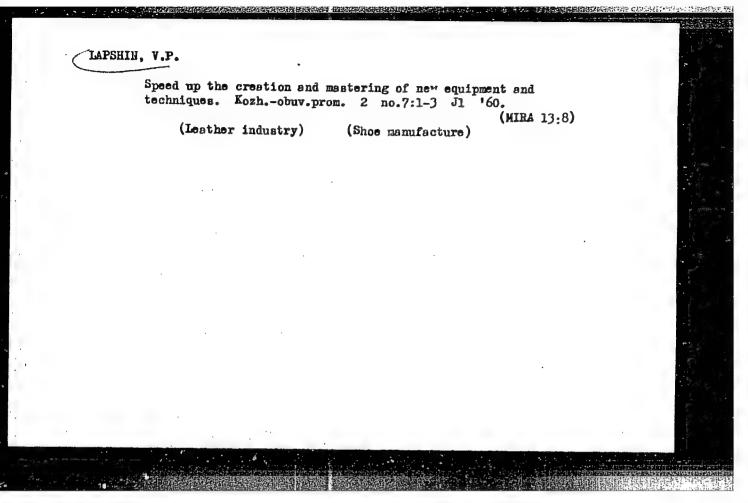


ASHRATOVA, S.K., kand.tekhn.nauk; LAPSHIN, V.P., inzh.

Standardization of the thickness of shoe upper parts. Izv.vys.ucheb. zav.; tekh.leg.prom. no.6:82-90 '60. (MIRA 14:1)

1. TSentral'nyy nauchno-issledovatel'skiy institut kozhevennoobuvnoy promyshlennosti. Rekomendovana kafedroy tekhnologii obuvnogo proizvodstva Kiyevskogo tekhnologicheskogo instituta legkoy promyshlennosti.

(Shoe manufacture -- Standards)



AUTHORS:

Lapshin, V. V., Kozlov, P. M.

SOV/64-58-4-6/20

TITLE:

The Effect of the Conditions of Casting Under Pressure on the Internal Stress in Workpieces of Polystyrene (Vliyaniye usloviy lit'ya pod davleniyem na vnutrenniye napryazheniya v detalyakh iz polistirola)

22 PO1180

PERIODICAL:

Khimicheskaya promyshlennost', 1958, Nr 4, pp. 214 - 218 (USSR)

ABSTRACT:

The two main types of stresses occurring in casts and determining their physical and mechanical properties are :1.— Mechanical stresses developing by an unequal cooling of the polymer during the formation process and 2.— The orientation stresses forming as a consequence of a change of the molecular form and a fixation of certain molecular configurations in the direction of flow. The former are practically of small importance while the latter can be brought to a minimum by a rational construction of the mold, a corresponding method of casting as well as by a reduction of the residual pressure in the mold during the opening and the taking out of the cast. This paper investigates the influence of the basic parameters of the technological casting process and the influence exerted by some construction elements of the mold

Card 1/4

The Effect of the Conditions of Casting Under Pressure SO,64-58-4-6/20 on the Internal Stress in Workpieces of Polystyrene

on the formation of stresses, as well as the possibility of reducing and distributing the stresses. A special mold of 12 "sections" was used and the authors worked at different temperatures and waited for the termination of the shrinking process. The dependence of the shrinking on the temperature is represented by an equation; the quantities to be investigated are the casting temperature, the pressure, the effective time of pressure, the mold temperature, the velocity of the motion of the piston and the duration of the casting cycle. From the mentioned experimental results may, among others, be seen that the orientation stress is reduced with a rise of the formation temperature and a shortening of the period of pressure, the influence of the duration of pressure being increased. The same effect was also observed on an increase of the flow velocity of the polymer. The size of the drain channel is of great influence. In the experimental series for the clarification of this influence comparisons were made with the drain channels according to Jones (Ref 7); experiments of experimental shrinking in the direction of flow showed that those changes are not uniform and that the curves

Card 2/4

The Effect of the Conditions of Casting Under Pressure SW/64-58-4-6/20 on the Internal Stress in Workpieces of Polystyrene

are similar to those by N.I.Basov (Ref 3). It was observed that with the increase of the molecular weight in block polystyrene the shrinking increases and the resistance to heat decreases. In order to obtain an impact strength of the cast samples the casting must be carried out at low temperature, at high pressure and longer pressure duration and with big drain openings, as this way an increase of the orientation stresses is achieved. In order to determine the influence of some factors on the tensile stress experiments in solvents were carried out and the destruction was investigated. It was found that two types of stresses are present, the highly elastic and the mechanical ones. A temperature after-treatment at the highest possible temperature (without deformation) was found to be an effective method for removing stresses. There are 8 figures, 4 tables and 9 references, 5 of which are Soviet.

Card 3/4

ACCEPTANCE OF THE PROPERTY OF

The Effect of the Conditions of Casting Under Pressure SOV64-58-4-6/20 on the Internal Stress in Workpieces of Polystyrene

1. Styrene polymers--Casting 2. Styrene polymers--Stresses

Card 4/4

\$(9); 29(2) multiple propagatory inore F.E. Descripting Cov/2884 Knascow, Dom nauchac-tembasiconsury propagatory inore F.E. Descripting Cov. Planting V manifestrogents (Finatics in Machine Building) Moscow, Mashgis, 1999, 236 p. Errata mile immerted. 8,000 copies printed.	V.E. Enganeshity: Mr. (Inside book): B.M. Notkin, Engineer; ag Spone: G.M. Engewally: Tech. Ed.: A. F. Uvarven; F. Litzeriene on Rankin Bailding and Instrument Making. F. Pinrowidty, Engineer. Liberien of articles is intended for. engineery and technical Political Sciences.	Agantees the progress make by the Soriet Union in the states and the factoristic and distribution plantic. In the smaller-building islanty. Thyricomethemical of smallers decorrectly, functionalistics, over restination for smallers and smallers and their states, and their smallers and emposition of adherivation and their smallers. Smarteristicities and composition of adherivation and smallers described, was mad the perfection against correction are smallered, the addition of the pression pression of a smallered of control of the profession plantics and smallers and of control of the profession plantics and smallers are smallered as well as described, and articles and smallers and smallers are smallered. Beforences accompany to personnalities are smallered. References accompany	at N.C. Mandaridio. Polymeide Restan	The Contraction Mithelial Contraction of the Contract of Contract of Traction of The Contract of Contr	General, M.G. Technique of Pressing Thermoredity Piacie Raberial 71. Assemblia, Fo.1. Applying Flarite Conting by Syruying Nursing Gas 83 Gradiers, M.S. New Nethels of Manufacturing Moids and Putterns Nade of Porty Ratios	Persilizor, Ele. Pressenting Thermoplastic Shorts by Parametic and 99 Tearns Methods June 12. Carlola V.V., and V.L. Carlolat. Pressure Cast of Pulymides Persilia. V.V., and V.L. Similiae. Pressure gas of Pulymides Persilia. V.V., and V.L. Similiae. Pressenting Plustroplastic . 2. 227	retilms of Designing Freshmethe Michaela, sed M.Ta. Feri Descript, and M.Ta. Feri by Righ Becam Fragaration	Lavia, A.M. Squipment for Phiricating Articles Made of Flaritos 134 Laviariodals, V.E. Molding Machines for Foundag Articles From Molding Forder Molding For	Perping, 9.15. Mechanization and Antomation in Mechanical Processing of Finalty Ristorial Articles AVAILATION Library of Compress Command A.A. 127/402	
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S/191/67/000/006/004/005 B101/B215

11.2320

Lapshin, V. V., Sinyukhina, A. A., Koroleva, N. A.

AUTHORS:

Determination of the casting properties of thermoplastic

materials in die casting

PERIODICAL: Plasticheskiye massy, no. 6, 1961, 29-33

TEXT: The conditions of the flow of polymers in die casting differ considerably from those under which viscosity is studied, since (a) the flow in die casting changes in time, and (b) the temperature of the mold is lower than that of the polymer. This is the subject of the present paper which deals with the casting properties under conditions similar to those of die casting. A mold with a semicircular channel and a radius of 2.5 mm was casting. A mold with a semicircular channel and a radius of 2.5 mm was casting. The channel had the shape of the Archimedean spiral. Besides, the used. The channels for cooling or heating, and also openings for thermomold had channels for cooling or heating, and also openings for thermodules and thermometers. The length of the cast spiral attained in die couples and thermometers. The length of the cast spiral attained in die casting was measured for various polymers. The experiments were conducted casting was measured for various polymers. The experiments series by an MM-50 (LM-50) casting machine. The following experimental series were conducted: (1) constant pressure (1200 kg/cm²), duration of casting:

Card 1/4

22739 S/191/61/000/006/004/005 B101/B215

Determination of the casting ...

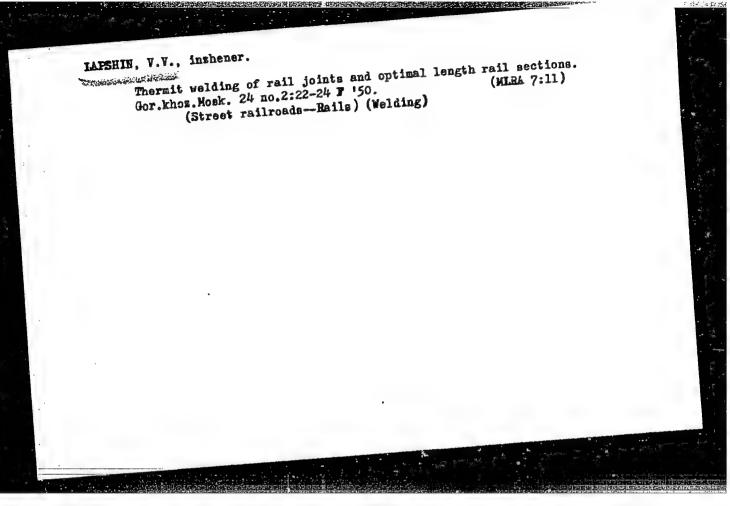
90 sec; temperature of the mold: 25°C; varied temperature of the cylinder of the casting machine; (2) constant temperature of the cylinder, duration of casting: 90 sec; temperature of the mold: 25°C; pressure varied between 600 and 1500 kg/cm2; (3) constant pressure (1200 kg/cm2); duration of casting: 90 sec; constant temperature of the cylinder; varied temperature of the mold. The mean values of Figs. 2,3 were obtained under the experimental conditions of (1). In the case of block polystyrene, the length of the spiral increased as pressure and temperature of the cylinder increased, but did not depend on the mold temperature. Addition of calcium stearate to styrene acrylonitrile copolymer yielded longer spirals. In the case of polyethylene, the length of the spiral and the dependence on the cylinder temperature decreased as the molecular weight increased whereas it increased with an increase in the temperature of the mold and in pressure. The results could easily be reproduced. Testing requires little material since the weight of one spiral is approximately 13 g. There are 9 figures, 3 tables, and 4 non-Soviet-bloc references.

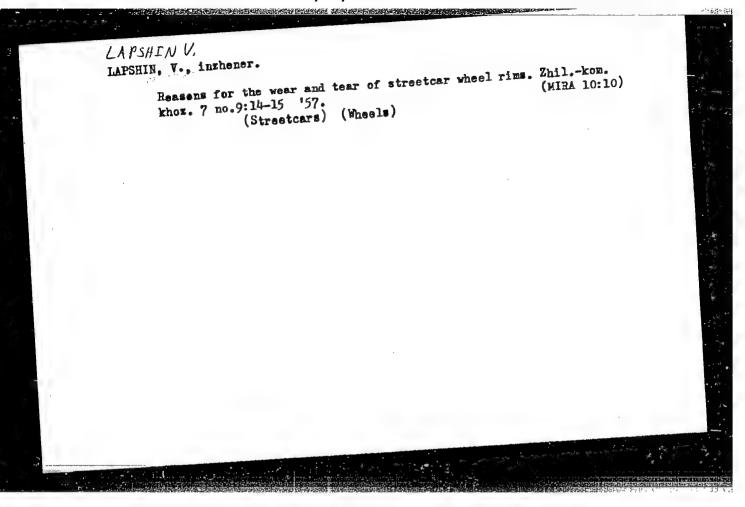
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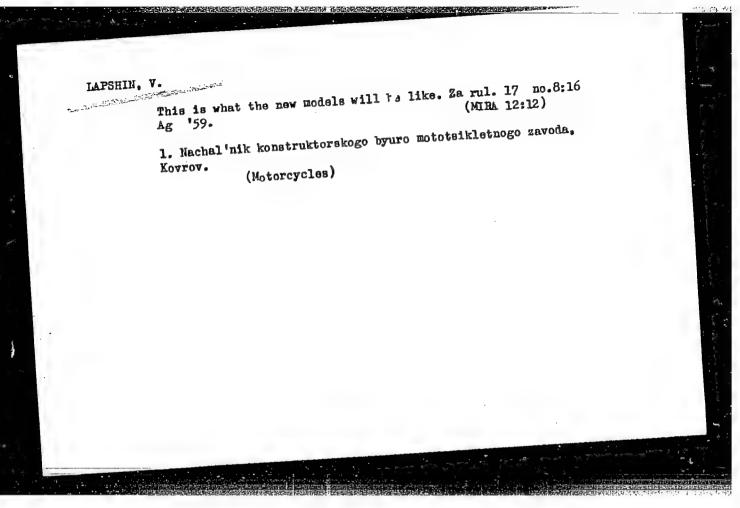
LAPSHIN, V. V., LOGIN, N. I.

Engineer

"New method of thermite weling of rail joints in street cartracks," Avtogen, Delo, No. 7, 1949.







CIA-RDP86-00513R000928620016-7 "APPROVED FOR RELEASE: 08/31/2001

s/081/62/000/008/046/057 B166/B161

AUTHORS:

Lapshin, V. V., Grinblat, V. N.

TITLE:

Injection moulding polyamides

PERIODICAL:

Referativnyy zhurnal. Khimiya, no. 8, 1962, 553, abstract 8P35 (Sb. "Plastmassy v mashinostr." K., Mashgiz., 1959,

109 - 116)

TEXT: The technological properties of polyamides which have to be taken into account in injection moulding are given. The preparation of the polyamides prior to injection moulding (drying to a humidity of <5%), and the design of the heating cylinder and of the closing device for the nozzles are described. The influence of certain moulding process parameters on the properties of components made from polyamides is examined. [Abstracter's note: Complete translation.]

Card 1/1

LAPSHIN, V.V.; SINYUKHINA, A.A.; KOROLEVA, N.A.

Evaluating the molding properties of thermoplastics in compression molding. Plast.massy no.6:29-33 '61. (MIRA 14:5) (Plastics---Molding)

24748

S/191/61/000/007/006/010 B101/B215

15.8420

AUTHORS: Lapshin, V. V., Ivakhnenko, P. Ya.

TITLE:

Vacuum molding of thermoplastic materials

PERIODICAL:

Plasticheskiye massy, no. 7, 1961, 22-26

TEXT: Practical data are given on the well-known vacuum molding of thermoplastic materials. This process is recommended for use in: 1) the manufacture of large-size products, since the size is only limited by that of the plastic sheet; 2) the manufacture of color-printed products. Before molding the design is printed onto the sheet. Other advantages: 3) easier manufacture of molds; 4) less expensive equipment. A) Negative molding: manufacture of molds; 4) less expensive equipment. A) Negative molding: mold faces. The bottom of the finished product is thinner than its walls. mold faces. The bottom of the finished product is thinner than its walls. As to polystyrene 2.1 mm thick, the thickness given for a box of 160·270 mm and a depth of 160 mm is such: center of bottom: 0.3 mm; edges: 1.8 mm. and a depth of 160 mm is such: center of bottom: 0.3 mm; edges: 1.8 mm. If the external faces and dimensions are to be more accurate, negative molding is recommended. The maximum ratio between the depth H and the shortest lateral edge B is H 0.5B. B) Positive molding: The mold is

Card 1/3

24748

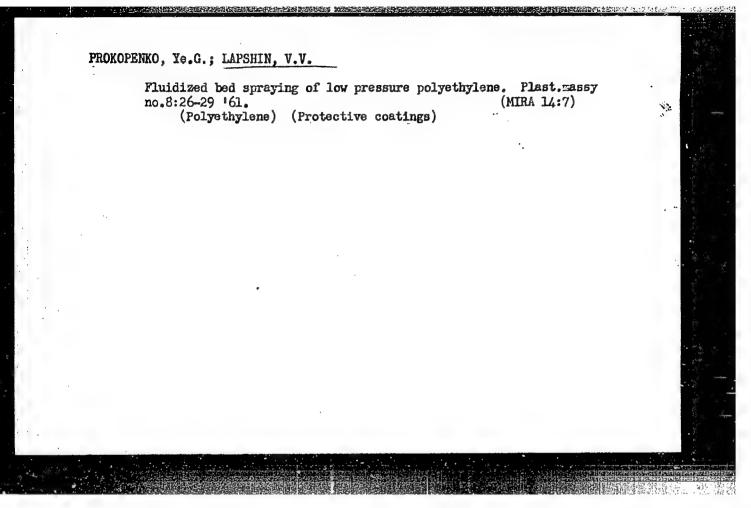
Vacuum molding of thermoplastic materials

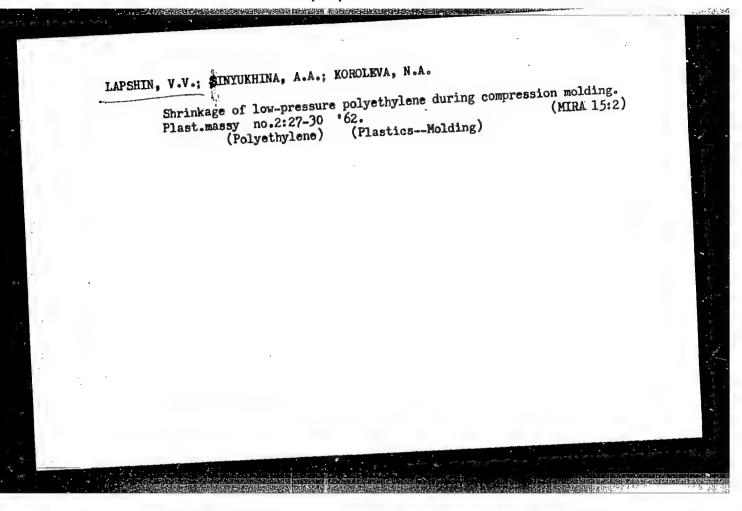
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94-98. Impact-resistant polystyrene CHN (SNP) is suited for deep and shallow molds; temperature of molding: 100-140°C; in polished sheets not more than 110°C, since otherwise the polish would disappear. Polymethyl mathacrylate is molded at 130-150°C but requires previous heating and stretching. The finished product should be cooled in the mold to avoid distortions by shrinkage. Viniplast can only be used for shallow molds. Temperature: 95-130°C. If the molds are too deep, separation into layers would occur with this laminated material. There are 5 figures, 1 table, and 4 references: 3 Soviet-bloc and 1 non-Soviet-bloc.

X

Card 3/3





s/191/63/000/001/007/017 B101/B186

Lapshin, V. V., Koroleva, N. A.

AUTHORS:

Strength of amorphous polymers produced by pressure casting

TITLE:

PERIODICAL:

Plasticheskiye massy, no. 1, 1963, 26-31

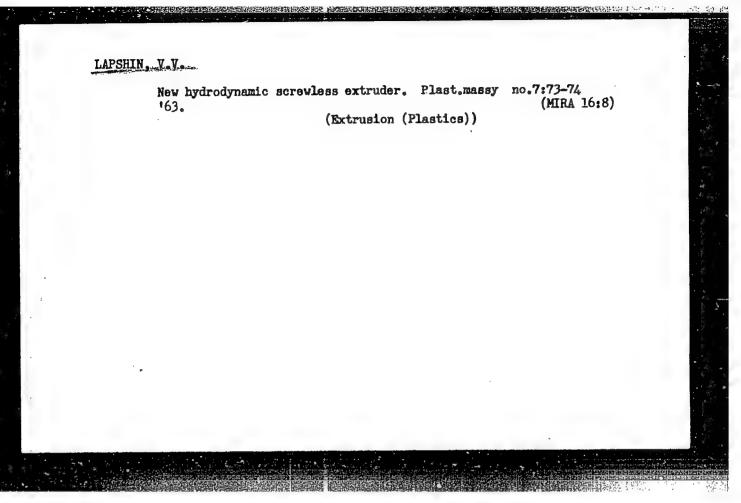
TEXT: The effect of orientation on the strength of polymers was studied in pressure casting of blades. Specimens of 3 mm thickness were made from mass polystyrene (I), emulsion polystyrene (II), impact-resistant polymass polystyrene (1), emulsion polystyrene (11), impact-resistant polystyrene (11), im Tubber, CHAK-15 (SNAK-15) copolymer, TMMA-TT (FMMA-PT) polymethyl methacrylate, MCH (MSN) copolymer, and styrene acrylonitrile copolymer (III). Pouring into the mold was performed: (A) at the end of the long specimen axis; (B) in the specimen center, perpendicular to the axis; (C) at both ends of the axis; and (D) in two places, side by side, in the center. Results: (1) Pouring at the end of the axis reduced the tensile strength of all specimens and the shrinkage with increasing temperature of casting (180-260°C). (2) For I, the tensile strength was temperature. dependent in the direction of orientation, dropping from about 510 mg/cm²

Card 1/3

s/191/63/000/001/007/017 B101/B186

Strength of amorphous polymers ..

at 190°C to about 420 kg/cm² at 250°C. The tensile strength perpendicular to the orientation was lower (about 240 kg/cm²) and independent of the casting temperature. (3) When the pouring was done in two places on the specimens, a seam, formed within the specimen. In case C for I, the tensile strength of the seam rose from about 200 kg/cm² at 190°C to about 350 kg/cm² at 270°C, while in case D the corresponding values were 300 and 275 kg/cm². (4) PKND-10 behaved like I. (5) SNP showed lower differences between the tensile strength in the direction of orientation and perpendicular to it; the tensile strength of seam C was greater than that of D. (6) For SWAK-15, III, and PRMA-PT, the difference between the tensile strength in the direction of orientation and perpendicular to it was great, but decreased with increasing temperature, while the tensile strength perpendicular to the orientation increased. (7) Except for SNAK-15, all amorphous polymers showed a constant ratio between perpendicular and parallel tensile strength. This ratio was 0.47-0.50, and reached 0.58-0.59 at higher temperatures, except for II. For PKND-10 the rutio was 0.73-0.78. Thus, the anisotropy falls with rising temperature. (8) The tensile strength of the seam is higher than the perpendicular tensile strength. The weakest point of a casting is the direction perpendicular to the orientation. To reduce anisotropy, casting must be Card 2/3



KVYATKOVSKAYA, G.F.; LAPSHIN, V.V.

Effect of the technological parameters of molding under pressure and consecutive thermal treatment on the density of low-pressure polyethylene. Plast.massy no.3:26-29 '64.

(MIRA 17:3)

ACCESSION NR: AP4028549

\$/0191/64/000/004/0030/0033

AUTHORS: Kvyatkovskaya, G. F.; Lapshin, V. V.

TITLE: Effect of the technological parameters in the process of molding under pressure and subsequent heat treatment on the mechanical properties of low pressure polyethylene

SOURCE: Plasticheskiye massy*, no. 4, 1964, 30-33

TOPIC TAGS: polyethylene, low pressure polyethylene, molding, pressure molding, heat treatment, mechanical property, annealing, density, density mechanical property relationship, tensile strength, quality control, orientation, yield strength, brittleness, elongation, cooling rate, process parameter

ABSTRACT: The effects of the basic technological parameters of molding and heat treatment on the density of low pressure polyethylene were studied. The relationship between density and the mechanical properties was investigated as a means of evaluating the quality of the molded articles. The tensile strength of low pressure polyethylene depends basically on its degree of crientation, which

Card 1/3

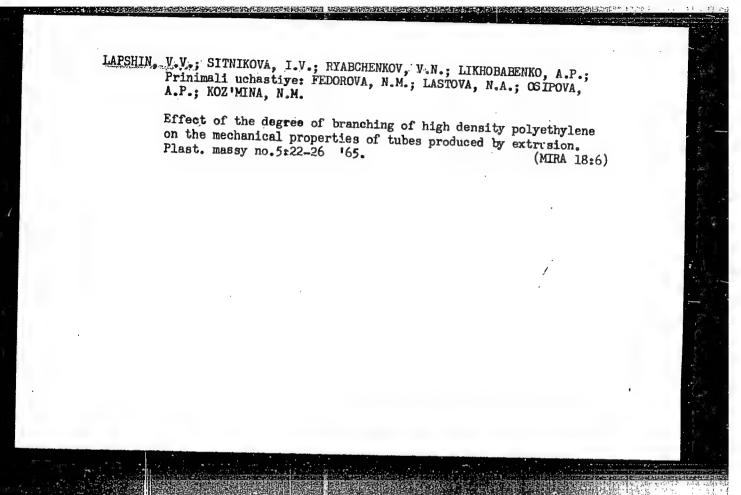
ACCESSION NR: AP4028549

in turn depends on the molding temperature. Tensile strength increases with lowering of the cylinder temperature and on holding under pressure for a limited time. The yield strength of low pressure polyethylene depends on its density. Factors conducive to crystallinity, i.e., molding at high temperatures and annealing at temperatures up to 100C increase yield strength. Strong samples with good deformation properties or brittle samples not capable of further deformation can be obtained by changing the density of low pressure polyethylene (by changing parameters of molding under pressure and heat treatment conditions). The yield strength of low pressure polyethylene is a straight line function of its density which permits the use of density determination for controlling the quality of molded articles. Heat treatment significantly increases the strength of cast articles. However, to prevent brittleness, annealing temperature should be kept below 100C and heating over two hours should be avoided. Uniform cooling is required to attain uniform density. Orig. art. has: 5 figures.

ASSOCIATION: None

Cord 2/3

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I-62174-65 EPF(c)/EPR/ENP(j)/GFT(a)/T_Pc-h/Pr-h/Ps-h JAJ/EV/WW

ACCESSION NR: AP5014689

UR/0191/65/000/006/0031/0034

678.027.76.01:539.4

AUTHOR: Ivakimenko, P. Ya.; Lapshin, V.V.; Akutin, M.S.

TITLE: Effect of stretch conditions during vacuum forming on the mechanical properties of articles made of impact polystyrene

SOURCE: Plasticheskiye massy, no. 6, 1965, 31-34

TOPIC TAGS: polystyrene, stretch forming, vacuum forming, impact polymer, polymer mechanical property, polymer orientation

ABSTRACT: SNP impact polystyrene (a typical amorphous polymer) was studied in sheets 2 mm thick. During vacuum forming, the material becomes oriented as a result of the stretching. The extent of the orientation depends on the degree of stretching and temperature. As the latter rises, the mechanical strength in the direction of the orientation declines; at the same time, there is a decrease of the difference in the mechanical properties of parts with different degrees of stretching, and the orientation stresses become equalized, so that the warning tendency of the article is reduced

mechanical properties of parts with different degrees of streighing, and the orientation stresses become equalized, so that the warping tendency of the article is reduced. The greater the degree of stretching of the material in a given direction, the more Card 1/2

ACCESSION NR: AP5014689

pronounced the change in mechanical strength as a function of temperature. The strength of the article can be increased considerably relative to the strength of the sheet by forming the latter at the lowest possible temperatures. Orig. art. has:

sheet by forming the latter at the lowest possible temperatures. Orig. art. bas:
7 figures and 2 tables.

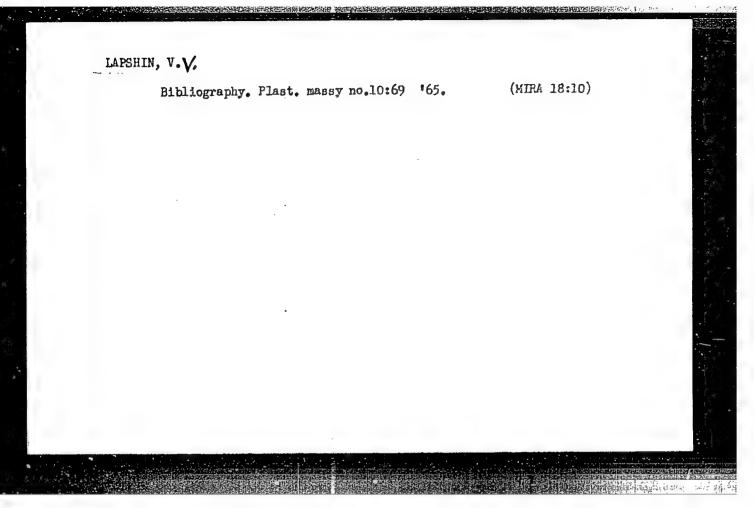
ASSOCIATION: none

SUBMITTED: 00 ENCL: 00 SUB CODE: MT

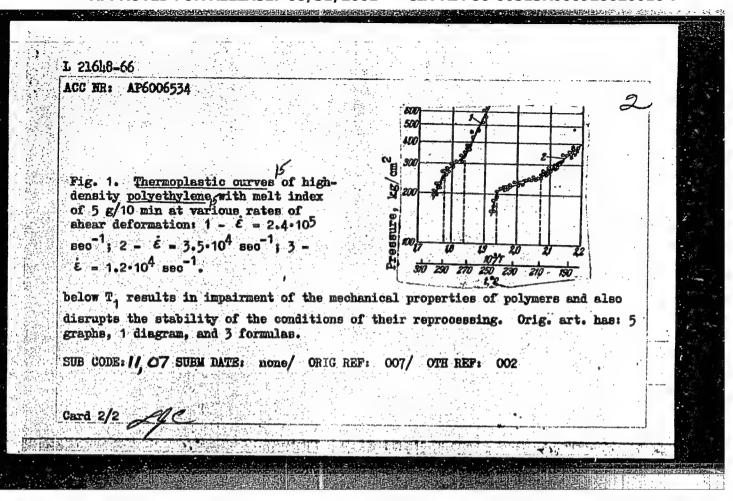
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BLYUMENTAL', M.G.; VOLODIN, V.P.; LAPSHIN, V.V.; AKUTIN, M.S.

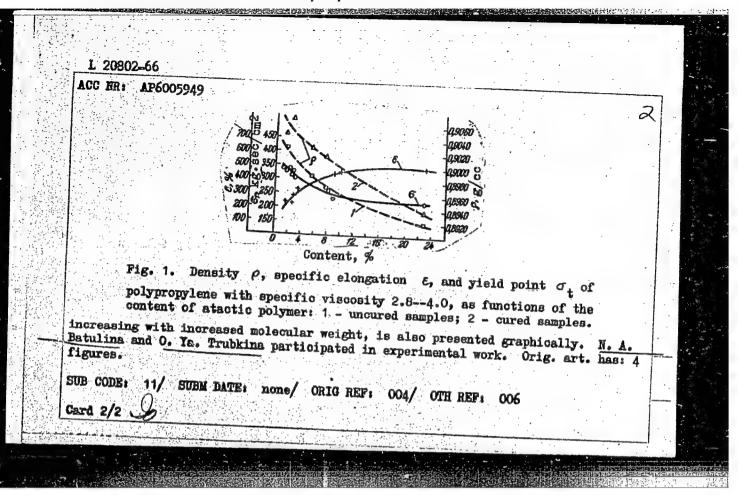
Effect of some technological factors of extrusion on the orientation of sheet materials. Plast. massy no.8:23-26 '65. (MIRA 18:9)



AUTHORS:	66 EWT(m)/EWP(j)/T/ETC(m)-6 WW/RM AP6006534 SOURCE CODE: UR/ Grinblat, V. N.; Gladysheva, L. A.; Lapshin, V.	
ORG: non		31 B
TITLE: D	etermination of the temperature range for reproce	essing of polymers in die
SOURCE:	Plasticheskiye massy, no. 11, 1965, 1-4	
TOPIC TAG polyethyl	S: thermoplastic material, polymer, hot die forg ene plastic, impact strength, temperature/ BSM-20	ring, pressure casting, die-casting machine
ABSTRACT:	The pour point T ₁ and decomposition temperature	To, viscosity, and the
effect of for die c The press	flow and heating on the temperature range of the asting are determined. A West German BSM-20 dieure can be varied to 1500 kg/cm ² and the temperat	liquid state for polymers casting machine was used.
represent in the th	ations of the obtained results (see Fig. 1) show ermoplastic curve, dividing it into three parts o	two points of inflection
the molecu	the polymer. The pour point in die casting incrular weight of the polymer. Die casting at tempe	eases with an increase in



1 20802-66 EWP(j)/EWT(m)/ETC(m)-6/T IJP(c) RM/WW ACC NR: AP6005949 SOURCE CODE: UR/0191/66/000/002/0020/0022 AUTHORS: Lapshin, V. V.; Pospelova, N. A.; Grinblat, V. N. 40 ORG: none TITLE: Properties of polypropylene as functions of its structure and molecular SOURCE: Plasticheskiye massy, no. 2, 1966, 20-22 TOPIC TAGS: polyprolylene plastic, solid mechanical property, amorphous polymer, ABSTRACT: Mechanical properties of polypropylene (I) have been investigated as functions of the content of amorphous atactic polymer and molecular weight, these two characteristics being determinant in the behavior of the product. The relationship between the content of atactic polymers in I and its density ((which is the measure of orystallinity, hardness, elastic modulus, and yield point upon stretching) is illustrated in Fig. 1. It was established that with increased content of atactic polymer, the yield point on stretching, tensile strength, impact strength, and thermal stability are lowered. The relationship between molecular weight, yield point on stretching, and specific elongation, the former decreasing and latter VDC: 678.742.3.01:539.2 <



47005-66 EWT(m)/EWP(j)/T IJP(c) ___WW/RM ACC NRI AP6027280 SOURCE CODE: UR/0191/66/000/008/0935/0039 AUTHOR: Grinblat, V. N.; Gladysheva, L. A.; Lapshin, V. V. ORG: none Thermoplastic properties of polyformaldehyde under injection molding condi-TITLE: tions SOURCE: Plasticheskiye massy, no. 8, 1966, 35-39 TOPIC TAGS: polyformaldehyde plastic, thermoplastic material, pressure casting ABSTRACT: The thermoplastic properties of several batches of polyformaldehyde (PF) differing in molecular weight and mode of stabilization were studied, and the temperature intervals in which they can be worked by injection molding were determined. Thermoplastic curves of PF showed two inflections points corresponding to the flow temperature Tf and the temperature of the start of decomposition of the polymer Td. The maximum extrusion pressures pf at temperature Tf in the range of the viscofluid state of PF were also obtained from these curves. The extent of the degradation process was evaluated from changes in the flow melt index and intrinsic viscosity of PF after its processing, and two stages corresponding to the above-mentioned inflection points were found to be involved in the degradation process. It is postulated that the increase in intrinsic viscosity at processing temperatures below Tr is due to structural factors associated with the high-elastic and viscofluid state of the poly-Cord 1/2 UDC: 678.644 141.01:532.135]:678.027.74 Card 2/2

USER/ Electronics - Radio

Oard 1/1 Pub. 89 - 5/24

Authors Sergeyev, V.; Morov, M.; Titovskiy, I.; Bogomolov, A.; Lapshin, Yu;

Ivanov, A.; and Rogachev, V.

Over thousands of kilometers

Periodical Radio 5, page 11, May 1955

Abstract Brief messages from various Soviet expeditions (Antarctic, Vrangel Island, Indian Ocean, Uedinenie Island, Cape Schmidt) praising the great achieve-Institution:

Institution:

Submitted ;

L 23465-66 EMT(d) IJP(c)

ACC NR: AP6008797

SOURCE CODE: UR/0021/65/000/010/1275/1278

AUTHOR: Lapshyn, Yu. S .- Lapshin, Yu. S.

9

ORG: Ukrdiprovodhosp

TITLE: On the solution of problems of hydromechanics with the aid of the Cauchy integral formula

SOURCE: AN UKRSR. Dopovidi, no. 10, 1965, 1275-1278

TOPIC TAGS: Dirichlet problem, Cauchy problem, hydrodynamic theory, algebraic equation, boundary value problem

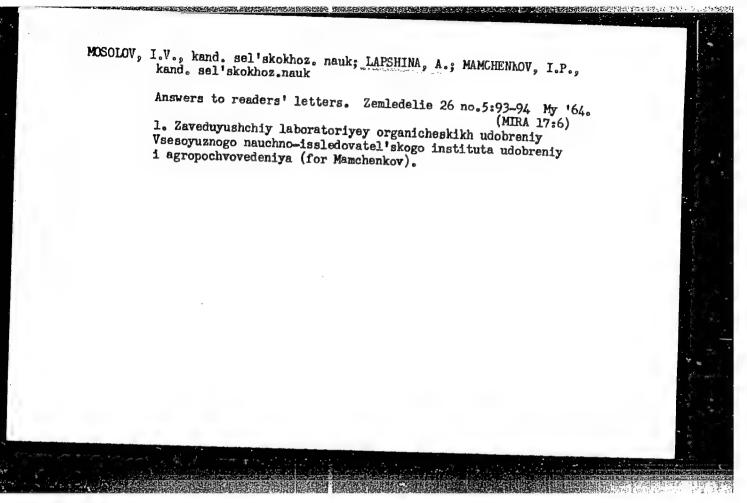
ABSTRACT: The author considers the solution of the boundary problems of hydromechanics, using the Cauchy integral formula

 $f(z) = \varphi(x,y) + i\psi(x,y) = \frac{1}{2\pi i} \left(\frac{\varphi(l) + i\psi(l)}{l - z} dl \right).$

The method consists of solving the Dirichlet problem and breaking up the integration contour into small intervals, and reducing the problem ultimately to a system of algebraic linear equations, which can

Card 1/2

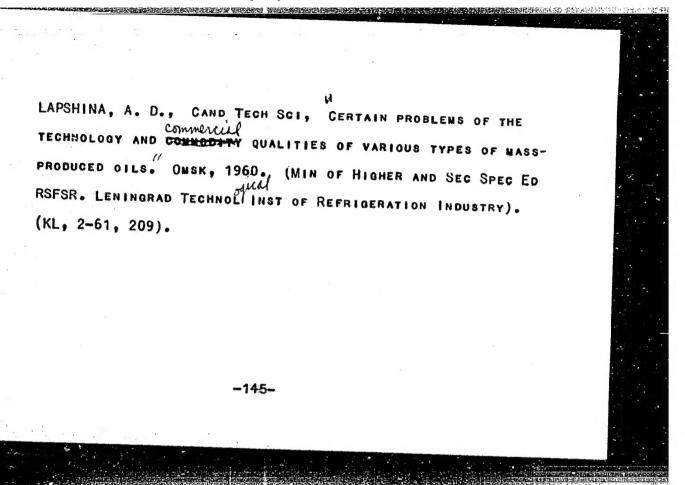
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desc	ribed in the	article	is not u	nique and	other mod	ification	s are	4.3
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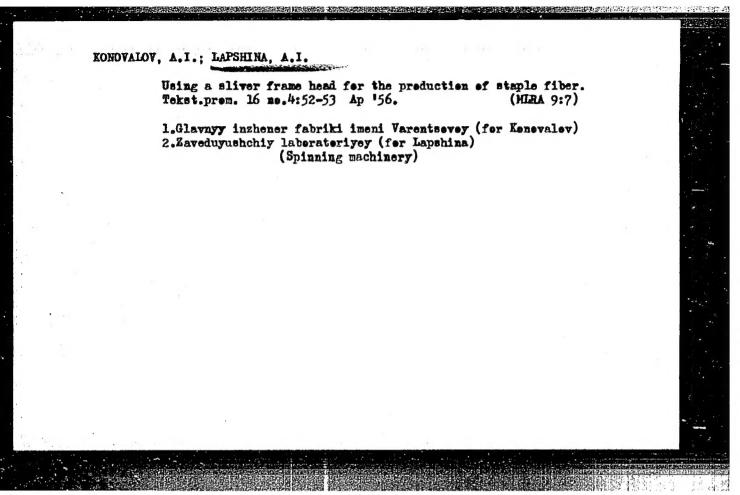


MAKSIMOVA, Yuliya Alekseyevna; DVUKRAYEVA, Aleksandra Pavlovna; LAPSHINA,A.A., retsenzent; GABOVA, D.M., red.; SHAFENKOVA, T.A., tekhn. red.

[Hand knitting of children's clothing articles] Ruchnoe viazanie detskikh izdelii. Pod red.IU.A.Maksimovoi. Moskva, Izd-vo nauchnotekhn.lit-ry RSFSR, 1961. 310 p. (MIRA 14:12)

(Children's clothing) (Knitting)





RAZZHIVIN, L.P., inzh.; LAPSHINA, A.I.

From the experience of covering the carder doffers with the "Ostraia-1" saw-toothed clothing. Tekst.prom. 21 no.5:53-54 Hy '61.

1. Proizvodstvenno-tekhnicheskiy otdela Ivanovskogo kholpchatobumazhnogo kombinata (for Razzhivin). 2. Zaveduyushchiy laboratoriyey pryadil'no-tkatskogo otdela Ivanovskogo khlopchatobumazhnogo kombinata (for Lapshina).

(Carding machines)

SKIOKINA, L.A.; LAPSHINA, A.I.

Our practices in reducing thread breakage on looms. Tekst.prom. 21 no.6:44-45 Je '61. (MIRA 15:2)

1. Zaveduyushchiy tkatskim proizvodstvom na tkatskoy fabrike Ivanovskogo khlopchatobumazhnogo kombinata (for Sklokina).

2. Zaveduyushchiy laboratoriyey tkatskoy fabriki Ivanovskogo khlopchatobumazhnogo kombinata (for Lapshina).

(Weaving)

(Sizing(Textile))